



The Alsa Corporation

**MC-101
MirraChrome
Non Catalyzed Mid-coat**

Product Number
MC-101

Description
Non Catalyzed Mid-coat

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MirraChrome is a low solids Mid-coat designed to give a chrome like appearance.

Mixing Ratio

Ready to Spray

Application

STEP 1. - Apply Alsa Jet Black Stylin Basecoats ASB-13. ASB-13 reduces 1:1 with AMR-2712 (Alsa Medium Reducer). Apply 2-3 coats allowing 5 minutes flash time between coats.

STEP 2. - Allow the basecoat to fully dry 40-50 min. You are now ready to apply the Lightning Clear. If your surface already has a glass like sheen, move on to step 4.

STEP 3. - Alsa's Lightning Clear (ALC-770) is ready to spray. Apply 2-3 coats allowing 10 minutes between coats. (May be best to start off with a light coat followed by 1-2 more medium coats to build a nice smooth surface.) Allow the Lightning Clear to fully dry (Air dry 24 hrs. / Bake 140F for 1-2 hours.)

STEP 4. - Begin applying MirraChrome using a dusting effect, (very small volume of material with a substantial amount of air). If you are using an H.V.L.P. gun you should be around 20 PSI otherwise use whatever the recommended air pressure is for your gun, remembering to keep the material volume very low. Continue applying the MirraChrome until desired effect is achieved.

STEP 5. - **Allow the MirraChrome to air dry 30 min. or Bake for 15 min @ 140° F.**

STEP 6. - Use a very soft lint-free cloth to remove any of the excess dust/overspray from the surface. If you complete this step you will notice a drastic improvement in the final appearance. (Also to help alleviate any issues that occur with over-spraying the MirraChrome, we would recommend washing the surface with a cloth and water prior to the dry wipe down.)

STEP 7. - Apply the Lightning Clear to the MirraChrome and allow to dry for 24 hrs. air dry (1-2 hours @ 140°F) before moving on to Step 8.

STEP 8. - If you are applying this to a vehicle or other object that will be handle frequently or exposed to the elements you will now want to apply the Alsa Speed Clear or a 2K clear coat (optional).

Dry times at 77° F

Dust Free Immediately
Tack Free Immediately

Force Drying

Flash time @ 77° F Immediately
Allow 6-8 hours before Wet Clear coating